

# Hi5 furniture



## union

Union is a great solution for formal conference rooms and computer labs. Union offers an array of sizes, shapes and finishes. Select one of the many power systems offered by Hi5.



**Specifications:**

Hi5 laminate and wood veneer table tops are nominal 1.25" thick, warp-resistant construction. Core is 1.125" thick 45lbs. high density, industrial grade particle board. The top surface is decorative laminate or wood veneer. The bottom is covered with a balance backer sheet. Laminate and backing sheet shall be permanently bonded to the particleboard core using a high solid water based PVA glue or contact cement. The exposed edges shall be sealed with PVC, HPL, solid wood or T-mold.

Hi5 solid surface tables tops are 100% acrylic. They are nonporous and the seams are impervious. The surface feels silky, warm and welcoming to the touch. No sealing necessary and it's naturally stain-resistant. The surface is completely renewable, because the color and texture runs all through the material, you can easily repair scratches.

Hi5 Union bases 2" thick rectangles constructed of particle board and sealed with decorative laminate or wood veneer.

**Daisy Link Large**



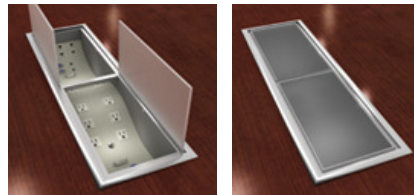
**Daisy Link Large Double**



**Oasis Trough**



**Wave Trough**



**Sizes and Shapes Available:**

Rectangles

36 | 42 | 48 | 60 widths  
 60 | 72 | 84 | 96 | 120 | 144 | 168 | 192 lengths

Boats and Racetracks

36 | 42 | 48 | 60 widths  
 60 | 72 | 84 | 96 | 120 | 144 | 168 | 192 lengths

**Edge Selections**

L2 | L3 | L5 | L6 | L7 | L19 | L20-26 | W19 | W20-26 | S1

**Finish Selections**

See inside cover of current price book.

**Options**

- Custom Stains
- Grommets (silver or black)
- Power options
- Horizontal & vertical wire management
- Recessed base